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	Application No.	Applicant(s)	
M	10/603,673	ROZE ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Kevin P. Kerns	1725	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.31:	6 (OR REMAINS) CLOSED in this ) or other appropriate communical RIGHTS. This application is subject	application. If not including will be mailed in due	ded e course. <b>THIS</b>
1. This communication is responsive to <u>26 June 2003</u> .			
2. The allowed claim(s) is/are 10 and 16-19.			
3.   The drawings filed on are accepted by the Examine	er.		
<ul> <li>4.</li></ul>	e been received. e been received in Application No ocuments have been received in the communication to file a report of this communication to file a report of this application.  Initted. Note the attached EXAMINITIES reason(s) why the oath or declust be submitted. Is son's Patent Drawing Review (PT and the communication on the drawing the communication of the drawing to 37 CFR 1.1.  Initial Section 1.1. I	complying with the reserved application is national stage application of aration is deficient.  TO-948) attached  To-948) attached	equirements  NOTICE OF
<ul> <li>Attachment(s)</li> <li>1. ☑ Notice of References Cited (PTO-892)</li> <li>2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)</li> <li>3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/Paper No./Mail Date</li></ul>	6. ☐ Interview Summa Paper No./Mail 08), 7. ⊠ Examiner's Ame	al Patent Application (PT ary (PTO-413), Date ndment/Comment ement of Reasons for Al	,

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## **EXAMINER'S AMENDMENT**

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

## In the claims:

In claim 10, step (c), replace "foundry shape mix" with --the foundry mix--. In claim 18, replace "18" with --17-- before "wherein".

In claim 19, replace "19" with --18-- before "wherein".

## In the specification:

On page 2 of the preliminary amendment to the specification, 2<sup>nd</sup> line after "CLAIM TO PRIORITY", insert --now abandoned-- after "2001".

On page 2, 6<sup>th</sup> line, of the original specification, replace "177" with --771--.

On page 6, line 20, of the original specification, replace "N/cm<sub>2</sub>" with --N/cm<sup>2</sup>--.

On page 6, line 22, of the original specification, delete "s." before "EP".

The following is an examiner's statement of reasons for allowance: the prior art fails to teach or suggest a process for preparing a foundry shape by the cold-box

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process, in which the process includes the step of forming a foundry mix that includes a phenolic resole resin component and an isocyanate component, with the phenolic resin component including an alkoxy-modified phenolic resole resin component, such that the phenolic resin component, isocyanate component, or both components contain a fatty acid ester having from 1 to 12 carbon atoms in the alcohol chain of the fatty acid ester (independent claim 10). This process also shows unexpected results, as set forth in Table IV on page 14 of the specification, and further discussed in pages 5-9 of the applicants' response of June 26, 2003, as a fatty acid ester improves the tensile strength of an alkoxy-modified phenolic resole resin component. Conversely, fatty acid ester addition to a non-alkoxy-modified resole resin component, as well as no fatty acid ester addition to an alkoxy-modified phenolic resole resin component, both result in a reduction of tensile strength to the foundry mix during and after subsequent curing (in reference to the applicants' discussion of unexpected results in Table IV, on pages 5-9 of the applicants' response).

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. EP 771 599 A1 is additionally cited as related art. The Laitar et

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al., lyer et al. (2), Fechter et al., Henry et al., Dunnavant et al. (2), Singh et al., and Dando et al. (2) references are also cited but not included herein, since these references were previously cited and copies were included in parent application No. 09/806,864.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin P. Kerns whose telephone number is (571) 272-1178. The examiner can normally be reached on Monday-Friday from 8:00am-5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (571) 272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Kevin P. Kerns Examiner Art Unit 1725

ΚΡΚ kpk February 23, 2004

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